

Warehouse Management Overview



from
The Systems House, Inc.



Benefits of MDS-WMS



- Inventory is the single largest investment made by the distributor
- Improve inventory accuracy
- Improve order processing accuracy (less returns)
- Improve personnel performance and accuracy
- Better utilize warehouse space
- Improve customer satisfaction

The MDS Warehouse Management Solution

- Warehouse Design
 - Single or Multiple Warehouses
 - Branches or Stock Rooms
 - Location Management in Warehouse
 - Location as a Reference or
 - Inventory by Location (Random Locator System)
 - Receive, Stock, and Sell in Multiple Units of Measure
 - Solid Case and Quick Pick Areas (Low Unit)
 - Primary and Backup Locations
 - Low Unit vs. Bulk Picking
 - Low Unit replenishment
 - Environmental and Security Considerations
 - Lot#, Serial#, Expiration Date Control





MDS Warehouse Capabilities



- Warehouse Management Functions (WMS)
 - Receiving
 - Put Away
 - Replenishment (location management)
 - Picking
 - Physical Inventory / Movements / Adjustments
 - Returns from Customers and to Vendors
- Interface to UPS and FedEx
- Delivery Route Management
 - Manifest System
 - Proof of Delivery (Signature capture)
 - Package Tracking with Multiple Stops

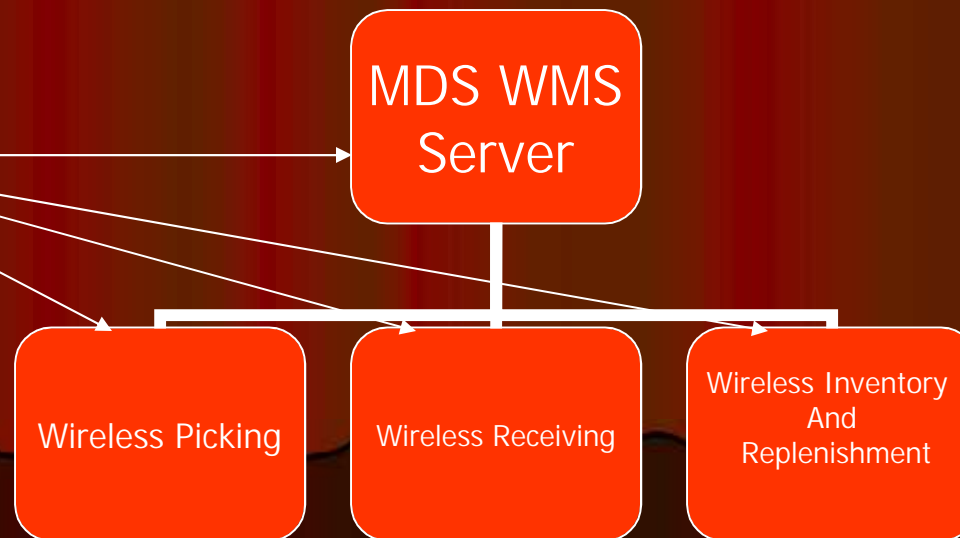


Advanced Capabilities

- Implement Bar Coding to Improve Accuracy
 - Not necessarily faster
- Bar Coding Issues
 - Product or Location Bar Coding
 - Manufacturer Can Label Products:
 - Not uniform in many industries such as Medical
 - Significant Cost to Barcode Items Upon Receipt
 - Bar Codes do not Define Unit of Measure
 - Alternate Solution: Barcode Locations
 - Maintain Product by Location (one item per location)
- Wireless Solutions
 - Wi-Fi or RF Receiving, Replenishment, and Picking
 - Automated Picking - Carousel Systems
 - Voice Response Picking



WiFi Equipment Schematic



WiFi PDT Handheld/ Equipment

The screenshot shows a Microsoft Internet Explorer browser window displaying the Symbol website. The page title is "MC70 Rugged Enterprise Digital Assistant mobile computer from Symbol". The browser address bar shows "http://www.symbol.com/MC70". The Symbol logo is visible in the top left corner. The page content includes a navigation menu with "HOME", "PRODUCTS & SERVICES", "SUPPORT & RESOURCES", "PARTNERING WITH US", and "ABOUT SYMBOL". The main content area features a product image of the MC70 handheld device, a search bar, and a list of product categories on the left. The central text describes the MC70 as "The first rugged enterprise class digital assistant" and lists features such as "Take the Product Tour", "Related Products: Wireless Infrastructure", and "View Mobility Solutions from Symbol". The bottom of the browser window shows the Windows taskbar with the start button and several open applications.



mcds Warehouse

from The Systems House, Inc.

Warehouse Management Menu

MDS for Windows Version 8.2.1 - [rs6000d.tshinc.com-61 LCCSAR-LOCATOR.MENU]

File Edit Settings Resource Tools GUI PDA Standard Functions Specific Functions Help

Account:611FFSAR Port:061 Menu:LOCATOR.MENU Capture:On

Warehouse Management Selector

Location:

- 1. Location Maintenance
- 2. Location Labels
- 3. Environment Maintenance
- 4. Location Adjustment
- 5. Location Movement
- 6. Generic Labels
- 7. Labels from a File

Shipping:

- 18. Verification
- 19. Shipping Update
- 20. Packing Slip
- 21. Void Shipment
- 22. Manifest System
- 23. VE Packing Label Reprint
- 24. Release Changes
- 25. Warehouse Reports
- 26. Replenishment Assignment
- 27. Picking Detail by Picker
- 28. Picking Summary Report
- 29. Carousel Replenishment Labels
- 30. Pick Ticket Assignment Inquiry
- 31. Carousel Exception Report

Purchasing:

- 8. Receiving Form
- 9. PO Receipts Menu

Picking:

- 10. Pick Ticket Print/Replenishment Rpt
- 11. Replenishment - Nightly Run
- 12. Replenishment Completion
- 13. Batch Pick Report
- 14. Pick Ticket Assignment Update
- 15. Pick Slip/Pack Slip Reprint Inquiry
- 16. Locations on Picking Tickets
- 17. Reprint Replenishment Reports

Enter Selection or END :

HELP	DIRTY	EXE/DIRTY	INSERT	LIBRARY	PREPARE	VIEW/DIRTY	VIEW	DIRTY	DIRTY	DIRTY	DIRTY
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Warehouse Setup

WinMDS_RS6000 - [rs6000d.tshinc.com-8764 DEMO.12-WAREHOUSE-MAINT00B\$1]

File Edit Settings Reset Tools GUI PDA Standard Functions Special Functions Help

WAREHOUSE MAINTENANCE **MDS Warehouse Maintenance**

Warehouse Number: 002

1. Warehouse Name: CLIFTON, NJ

2. Warehouse Addr 1: 1033 RT46 EAST

3. Warehouse Addr 2:

4. Warehouse Addr 3:

5. City: CLIFTON

6. State: NJ

7. Zip: 07013

8. Owning Company: 01 TSH Import Company

9. Phone Number:

10. Tax Jurisdiction: NJ NFW JFRSFY

11. Transfer Cust#:

24. Trans Shipping Warehouses

1.		
2.		
3.		
4.		

Warehouse Management Parameters

12. Location Control	L	19. Remove Location Flg	N
13. Wireless Picking	N	20. Replen Case Rounding	U
14. Bulk Redirection	Y	21. Redirect if not in Bulk	Y
15. Receiving Method	P	22. OE Replen to Max	Y
16. IM Replen Method	3	23. Wireless Receipts	N
17. Single Product	N		
18. Prim Replen Method	N		

ENTER LINE # TO CHANGE,DELETE TO DELETE,0 TO ACCEPT : XXXXXXX PAGE 1 OF 2

HELP	OK/END	INSERT	LDELETE	PREV PG	NEXT PG	INQUIRY	CANCEL	Off		Userfile Popup
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Warehouse Level Parameters

- Location Control in use
- Wireless Picking in use
- Bulk Redirection
- Receiving Method
- IM Replenishment Method
- Single Product per location
- Replenishment Method (Min/Max or to Max)
- Remove Location Flag (upon depletion)
- Replenish Case Rounding
- Redirect if not in Bulk
- OE Replenish to Max
- Wireless Receipts
- Location Format
- Location Match

Location Control and Setup

LOCATION MASTER FILE

Warehouse: 002 CLIFTON, NJ
 Location: A-001

1. Physical Location: PRIMARY PICK
 2. Environment Code: 01 STD WAREHOUSE
 3. Type: P
 4. Size:
 5. Limit: 0
 6. Levels: 1
 7. Bulk Pick:
 8. Multiple Products:
 9. Products:

		OnHand	OnHand Volume	% Capacity
ARWKSILF	STICK IIP DEOD FVFRGRFFN	50	3.000	25.00
ARWKSUL	STICK UP DEOD LEMON	500	5.000	41.67
GLVB650130	GLOVE NS LTX SM PWDRFREE	25	1.250	10.12
			0.000	0.00
			0.000	0.00
Totals		575	9.250	77.08

10. Length: 48
 11. Width: 36
 12. Height: 12
 Total Volume (Cubic Feet): 12.000

Note: Environment and Type cannot be changed if this Location is not empty.

ENTER LINE # TO CHANGE, DEL FTE TO DEL FTE, 0 TO ACCEPT : XXXXX

HFIP OK/FND INSERT I DEL FTE PREV PG NEXT PG INQUIRY CANCEL OFF Print

Product Master File

WinMDS_RS6000 - [rs6000d.tshinc.com-5460 DEMO.12-PROD.MAST.MAINT008\$1]

File Edit Settings Reset Tools GUI PDA Standard Functions Special Functions Help

PRODUCT MASTER FILE MAINTENANCE

Product #	KND1050			INT PROD #	107165		
1.Description 1	DRESS TELFA 3X4			20.Cash%	0.00		
2.Description 2				21.Discountable	N		
3.Vendor #	KND			22.Taxable	Y		
4.Vendor Item#	KND1050			23.Discontinued	N		
5.Purch Agent				24.Accept E/O	Y		
6.Level 2 Qty	1	Desc	PK	25.Partial Ship	Y		
7.Level 3 Qty	50	Desc	BX	26.Inv Bypass	N		
8.Level 4 Qty	900	Desc	CS	27.Stock Status	Y		
9.Stocking UM	FA	QTY	1 (level 1)	28.Product Line			
10.Pro/Cost UM	CS	QTY	900	29.Product Class	001		
11.Std Sell UM	FA	QTY	1	30.Product Type	001		
12.Alt Sell UM		QTY		31.Unit Weight	1.0		
13.Purchasing UM	CS	QTY	900	32.Packing Cube	1.0000		
14.Min Sell Qty	1			33.Block_Tier			
15.List Price	23.100			34.Owning Co#	01		
16.Standard Cost	11.700			35.Substitute Ind			
17.Purch/Curr Cost	11.700			36.Substitute Product#			
18.Show Cost							
19.PO Cost	11.700			37.Sub Price Ind	0		
				38.Inactive Flag			

ENTER LINE # TO CHANGE,DELETE TO DELETE,0 TO ACCEPT : XXXXXX

PAGE 1 OF 5

HELP	OK/END	INSERT	DELETE	PREV PG	NEXT PG	NOTES	CANCEL	OFF	Userfile
						INQUIRY			Popup

Inventory and Product Information



MDS for Windows Version 7.1.2.6 - [rs64008-3380 DEMO: 12-PROD.DET.MAINT008#1]

File Edit Settings View Reset Tools GUI PCA Standard Functions Special Functions Help

Product Detail Maintenance

Warehouse # 002 CLIFTON, NJ

Product # 6LVL65U100 6LVL NS LIX SM PWDNFRLL

1. Last Cost

2. STD Cost

3. Message

4. OH Negative Ind Y

5. Lot/Serial Logic N

6. Auto Int Select

7. Unit Len Qty U

8. Cycle Count Code

9. Multi-Location Pick In Use Y

10. Solid Case Pick in Use N

11. Solid Case Maximum Pick

12. Primary Location Minimum 10

13. Primary Location Maximum 40

14. Solid Case Location Minimum

15. Solid Case Location Maximum

16. Locations

	Loc	Type
1.	A-001	P
2.	A-006	B
3.	A-100	
4.		

Enter F10 to Change, Delete to delete, OK to Accept

XXXXXX PAGE 1 OF 2

HELP OK/END INSERT LDELETE PREV PG NEXT PG INQUIRY CANCEL OFF PopUp

Lot Inventory Display

Lot Inventory Availability

Whse 002 | HyGen - Brands Item 00000.0275.01 Singulair 5mg CHEW TD 00

PRIC 1 2 3 4 Earliest Delivery

Qty 1 2 3 4

Avail	On Hand	In Pick	On B/O	In Use	Adj Qty	Trn Qty	In Work	On P/O
6	6							

I N#	Whse	I n# / Length Serial#	Location	Recv Date Expire Dt	On Hand In Pick	Available	Lot Cost
1	002	CL0T221	BC-00-03-01		1	1	
2	002	CL0T222	BC-00-03-01		1	1	
3	002	CL0T223	BC-00-03-02		1	1	
4	002	CL0T224	BC-00-03-03		2	2	
5	002	CL0T247	BC-00-03-05		1	1	

Enter END to exit, PREV PG or NEXT PG : XXXXX

HELP	OK/END	INSERT	LDELETE	PREV PG	NEXT PG	INQUIRY	CANCEL	Off			Group
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Lot and Serial Number Tracking Inquiry

djf - [mail.tshinc.com-15 HYGEN-SERIAL.PROD.INQ01251]

File Edit Settings Reset Tools GUI PCA Standard Functions Special Functions Help

Lot/Serial Number Transaction Inquiry

Product# 00591-0782-01
 C4-Diethylprop HCL 75mg

Lot Number or ALL ALL
 Serial Number or ALL ALL
 Pedigree ID or ALL ALL
 Warehouse or ALL ALL

Ln#	Lot No.	Whs Loc	Quantity	Tnx	Release#	Price	Cust/Vend No.	DS
Serial No.	Pedigree	Date	Whs	P/Oh/Rel#	Cust	Cust/Vend Name		
1	3062613	CA 00 00 00	93	INV	01004161001	68.00	100646	
		00000001849	06/02/08	001	na	61.59	Truxton, Inc.	
2	3062025	CA 00 00 00	27	INV	01004161001	68.00	100646	
			06/02/08	001	na	61.59	Truxton, Inc.	
3	3062613	CA-00-00-01	48	POR			148	ND
		00000001916	05/23/08	001	01010705	58.20	DIK DRUG CO.	
4	3062025	CA-00-00-00	27	POR			140	ND
		00000001916	05/23/08	001	01010705	58.20	DIK DRUG CO.	
5	3062613	CA-00-00-00	144	POR			115	ND
		00000001849	05/20/08	001	01010708	63.35	ANDA INC.	
6	3061369	CA-00-00-00	-54	INV	01003739002	68.00	100646	
		00000000521	05/05/08	001	050208bob	63.35	Truxton, Inc.	
7	3061369	CA-00-00-00	54	POR			115	ND
		00000001736	05/05/08	001	01010636	63.35	ANDA INC.	

Enter 'END' to EXIT, 'NEXT PG' or 'PREV PG' XXXXXX

HELP	OK/END	INSERT	DELETE	PREV PG	NEXT PG	INQUIRY	CANCEL	Off	Popup
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Receiving

- Receiving Form Printed (by Vendor and Purchase Order)
- Inspect and Approve Receipt
- Receipt and Put Away Information Recorded on Receiving Form
 - Form shows current locations
 - Placement of inventory determined by warehouse personnel
- Generate Bar Coded Labels at Receiving (Optional)
 - Product Labels
 - Lot#, expiration date, weight
- Inventory Receipt Info Entered into MDS System from Receiving Form
 - Can be entered in warehouse or office

Receiving Form

SKMBT_C35208052115360.pdf Adobe Reader

File Edit View Document Tools Window Help

1 / 1 100% Print

PURCHASE ORDER NUMBER: 01131104 VENDOR#: 2820 VENDOR NAME: ABCO DEALERS INC

LN#	ITEM NUMBER	MFC#	OPEN QTY	E/O UN	REPLN FLAG	LOCATION(S)	RECV LOC(S)	RECV QTY	PROBLEM/ DISCREPANCY
1	650130 GLOVE NS LTX SN PWDRPREK 100/BOX		200	CS	000	A-001 A-006 A-100			
		Vend Item#: 650130							
							TOTAL QTY RECVD		
2	650132 GLOVE NS LTX ME PWDRPREK 100/BOX		250	CS	000	A-002 A-101			
		Vend Item#:							
							TOTAL QTY RECVD		
3	650134 GLOVE NS LTX LG PWDRPREK 100/BOX		300	CS	000	A-004			
		Vend Item#: 650134							
							TOTAL QTY RECVD		
4	650136 GLOVE NS LTX XLG PWDRPREK 100/BOX		100	CS	000	A-005 A-102			
		Vend Item#: 650136							
							TOTAL QTY RECVD		

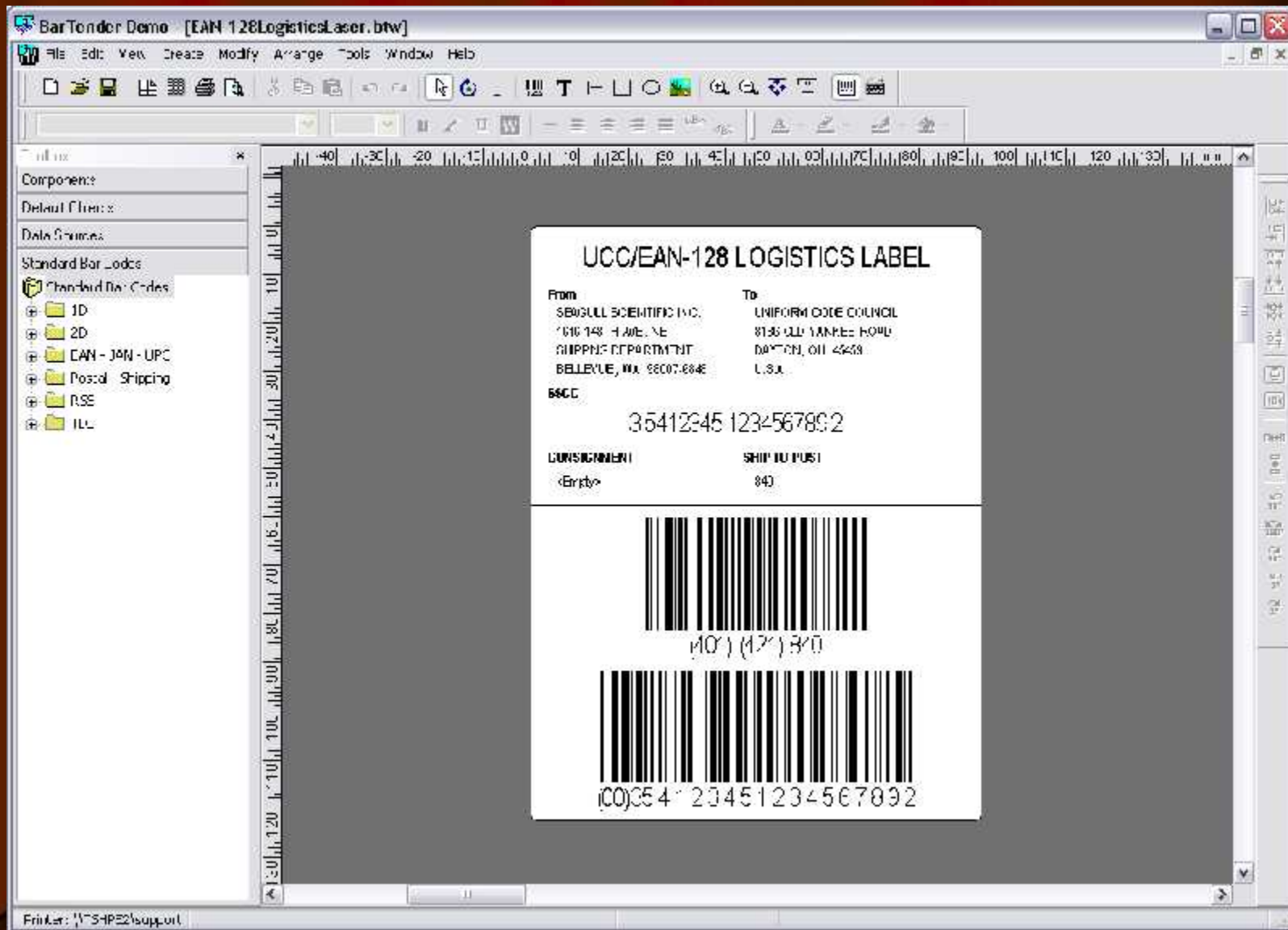
RECEIVED BY _____

DATE _____

CHECKED BY _____

11.00 x 3.50 ii

Label Creation Software



Receiving and Put Away Using RF

- Recall Purchase Order(s) to PDT
- Inspect and Approve Receipt
- Paperless Receiving Using Portable Data Terminals (PDTs)
- Receive to "Receiving Location" (Staging Area)
- Generate Bar Coded Labels at Receiving (Optional)
 - Product Labels
 - Lot#, expiration date, weight
 - Pallet Labels
- Put Away Merchandise and Record Bin Locations using PDT based on:
 - Available space in primary location
 - Existing backup location
 - Additional backup location
 - Cross-Docking of Backorders
 - Environmental Requirements (hazardous, security)
 - Weight Requirements (i.e. on ground only)

Put Away Function

LEASAR 1L31 Wireless Receiving Put Away

[Back to Menu](#) [Logout](#)

4 put Away in BE16-03-1

Receipt Date: 12/14/17 Receiver: 13020 Receiving Location: W401-01-1

SCAN Receive:

SCAN Location:

1.KND6818

BE16-03-1

Complete

0 1

PAD ALCOHOL MED 2PL

200/BX

2.KND1180600777

BD15-05-1

Open

2 1

SYRINGE 600 LUER LOCK TIP

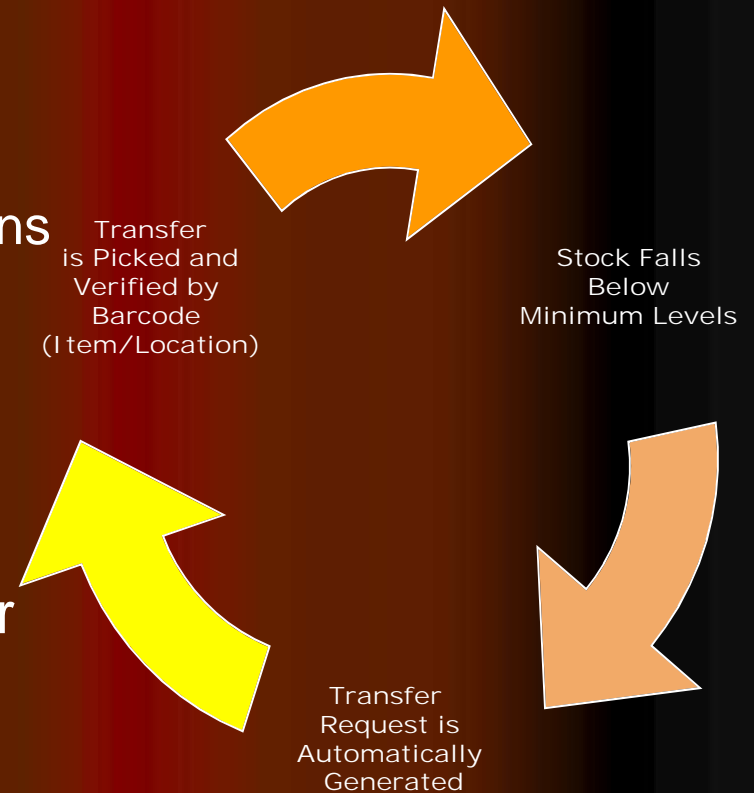
SOFTPACK STERILE 100/BX

[Previous](#) [Next](#)

- Receive to "Receiving Location"
- Cross Dock Orders
- Receive to Bulk Location
- Receive to Primary Pick Location

Replenishment Process

1. Used if inventory by location has been implemented
2. Daily and Just in Time Replenishment
 - Daily – Restock all primary pick locations up to pre-determined level (i.e. 3 days supplies)
 - During day – replenish locations falling below minimum
3. Transfer request generated on paper or electronically
4. Transfers verified by barcode (Item or Location)



Replenishment Report

ReplenishmentReportINightlyRun.pdf - Adobe Reader

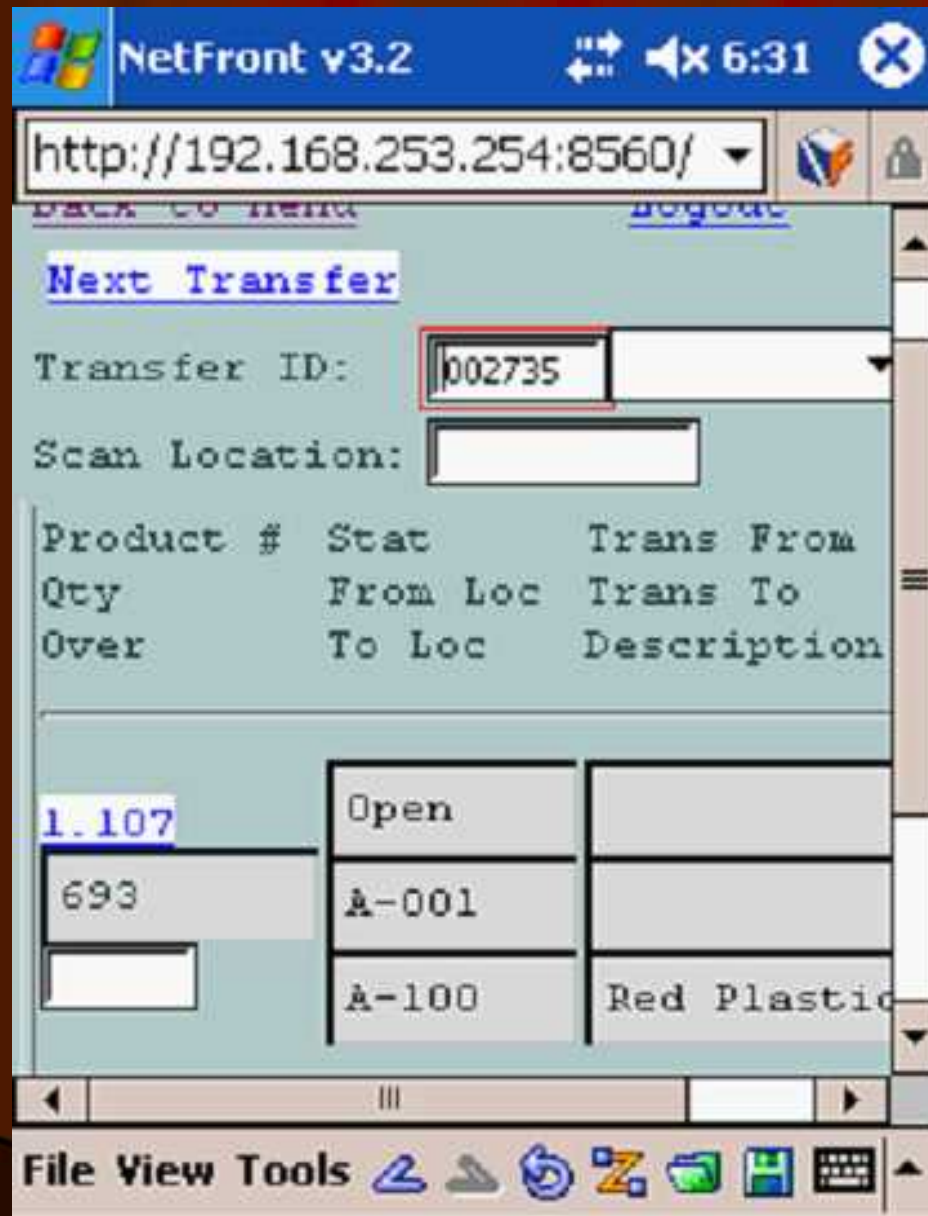
File Edit View Document Tools Window Help

1 / 17 69.5% Find

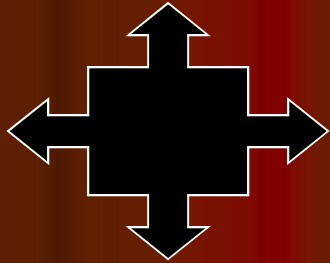
PAGE 1 *** REPLENISHMENT REPORT *** 20:50:51 05/29/08
 SEQ.ID: 060245

PRODUCT #	DESCRIPTION	FROM LOCATION	QTY TO ORD	TO LOCATION	REPL QTY	OVF
BHP010102	FOLEY STATLCK ADULT	AA04-04-5	25	01100604A1	1	*
MEDM08093944	BETADINE SOL.BDL.10%	AA07-04-4	48	01100203A1	1	
M02259790	SAC T/ALSKI SR MASHO	AAU7-06-1	100	01200601A1	1	
M02259791	SAC T/ALSKI FA ORESH	AA08-04-2	100	01201001A1	1	*
K0146275052/10	DRESS (S.R.A.C.)MED.	AA08-04-6	10	01205401A1	1	*
NST0798413	SOL.IV.NACL.9% .50ML	AA09-04-2	48	01103401A1	1	*
M02259791	*SENSOR.MEO-L.DISP.L	AA13-04-4	20	01101204A1	1	*
DEB014-02	SLING.ARM.MED	AA13-05-2	12	01203802A1	1	*
HSP0654301	SHT.TUR.NONVENTED.LF	AA14-02-3	20	01206006A1	1	*
AL150751885	COVER FT KNY LPT LG	AA14-04-3	5	01102504A1	1	*
STCY1974	SURGIFORM.ABS.SELIOM	AA14-05-1	6	01101905A1	1	*
DEB014-02	SLING.ARM.MED	AA15-04-1	1	01202201A1	1	
ATL1616400	REMOVE WD DOT SKN WTD	AA15-06-3	10	01103404A1	1	*
KI2128060	MANIFOLD IV FLOLNK P	AA15-06-3	200	01205503A1	1	*
DEB10-7110	DRESS.SPANDAGE.#9	AA15-09-2	2	01203306A1	2	
KND7203	T.E.D. STOCKING KNEE	AA16-05-4	36	01102205A1	3	*
LM1128020	ALONGY.LMA.UNIQUE.SE	AA16-06-4	10	01102501A1	1	
M02259791	DRESS.TEADASH.4"X10	AA17-01-2	190	01104502B1	2	*
M02259791	SAS EIBLOCK 6X4 100/	AA17-06-1	10	01102902A1	1	*
KTM168	CATH STIC 98L/H RPS	AA17-06-3	20	01103606A1	1	*
BD367856	VACUTAINER.LAV.5.4MB	AD01-02-1	10	01202501A1	1	*
KIM47117	MASK ISO PAPER	BA03-02-6	10	01206306A1	1	*
KIM115	SOL.NACL .9 15ML	BA03-03-2	144	01202603A1	1	*
KND8881850810	NDL.POLY.PINK.SAF.18	BA03-03-4	500	01103603A1	1	*
VIT4023XW	STR BLOOD GAS SCC AD	BA03-04-3	100	01205103A1	1	*
KND8881850810	SPRINGER STRAP 4000 S	BA03-06-5	300	01205702A1	4	
M02259791	DRESS.MONTYOR 3 5V4	BA05-02-3	200	01204501A1	2	*
MEDM080926103	STETHOSCOPE BLUE	BA05-06-2	78	01201503A1	78	
M02259791	TAPE.HYPOALL.SURG.PA	BA07-02-2	60	01202404A1	1	*
KND2238	BANDAGE CONFORM 6"X7	BA07-06-1	48	01202302A1	1	*
MEDM080926103	PEROXIDE HYDROGEN 40	BA09-02-3	24	01100403A1	1	*
TRAC5-150000M	NEBULIZER HANUEL HI	BA09-03-5	40	01204602A1	1	*
BD367856	NDL IV INSYTE-W 25GX	BA09-04-2	200	01101901A1	1	*
VIT4023XW	STR BLOOD GAS 100 SE	BA13-01-4	100	01103504A1	1	*
M02259791	TAPE.HYPOALL.SURG.PA	BA15-03-3	240	01203103A1	4	*
SHP326090	ALONGY ADULT MED 5CM	BA17-01-3	30	01101501A1	1	*
ALL4320109	CULTURE SITE .II.DUAL.S	BA17-04-5	500	01206003A1	1	*
BD367856	NDL IV INSYTE 18GX1	BA17-05-5	200	01204703A1	1	*
KND0765678	PAPER EKG PAPERLITER	BA19-02-5	5	01204002B1	1	*
KND61051F	PLESH BANDAGE 1" STRI	BA19-05-0	24	01104300A1	1	
DEB014-02	FOOSHRODOR ADULT VEL	BA21-01-5	1440	01203702A1	1	*
PD45012-15-MW	ARMBOARD SK9	BA21-06-2	100	01201604A1	1	*
HSP0654401	TUBING.ENDO.CYSTO/IR	BB01-04-3	20	01204803A1	1	*
DEB1190917	IMMOBILIZER.KNEE.191	BB02-01-3	2	01200103A1	2	
MIC4951	DRAPE.C-ARM.MOBILE.X	BB02-04-3	20	01204305A1	1	*
M02259791	*CUP MEDICINE 10G	BB03-02-1	20	01103501A1	1	*
KIM47117	CAP DOUFPANT BEBE LG	BB12-04-1	5	01104005A1	1	*
MEDM080926103	TRAY LACERATION	BB12-05-1	16	01101402A1	1	*
ALL2072P75	OLV.EST.SHT.DF.SYNTH	BB14-05-3	200	01103203A1	1	*

Replenishment



- Transfer ID is scanned.
- On the replenishment picking, each “from” location is scanned.
- On the replenishment put-away, each “to” location is scanned.
- After scanning the “to” location, the product is moved in the system to the new location and an inventory audit is created.



Picking



- Items can be stored in multiple locations. Selection based on:
 - Earliest expiration date
 - Oldest merchandise (receipt date)
 - Solid case vs low unit of Measure
- Orders can be grouped for “batch picking”
- Replenishment if in use, must precede print
- MDS splits each order into picking zones:
 - Bulk Area (solid cases)
 - Low Unit Picks
- Pick Tickets can print upon entry or batched by time Interval
- Pick Tickets typically print in pick location sequence
- Picker picks items and notes discrepancies on the pick ticket
- Order is verified to the system
- Packing Slip Printed
- Shipping process initiated with interface to UPS or FedEx
- Invoice Printed in-line or overnight

Picking Summary

SKMBT_C35208052116541.pdf Adobe Reader

File Edit View Document Tools Window Help

1 / 1 100% End

TIME/DATE: 01:45:25pm 21 May 2008 BATCH PICKING REPORT PICK BATCH DATE: 05/21/08 PICK BATCH NO: 001
WAREHOUSE: 001

WARE	WARE LOC	ITEM NUMBER	DESCRIPTION	QUANTITY	UN
001	0500E	82003	SCOTCHCAST 3" WHITE 10/BX	1	BX
001	0500E	82003	SCOTCHCAST 3" WHITE 10/BX	2	BX
		ITEM TOTALS		3	
	WARE LOC TOTALS			3	
	***			3	
				3	

2 records listed.


10:00 AM 3.50 ft

Picking Ticket

SKWRT_C35208052116540.pdf - Adobe Reader

File Edit View Document Tools Window Help

100%



WIT Import Company
1042 BURLINGAME AVE
FLORHAM PARK, NJ 07033

tel 973-717-8030
fax 973-717-3682

Page 1

Order Number
0114572902

Bill-to: unc

UNIVERSITY MEDICAL CENTER
ACCOUNTS PAYABLE/INVEST
110 BROADWAY AVE
NEW YORK CITY NY 10014-3450


Ship-to: CBSBSC

CHEILD HEALTH SPECIALISTS
ROOM 230 JCC
NEW YORK NY 10014

Order Date:	05/21/08	Released:	BY 100173
Printed Date:	05/21/08	SPR. V. #	100
Cancel Date:		Customer Code #	121703
Order Taken:	BY 100210	Color	BP

Special: CREDIT CARD
Instructions:

Line	Location	Item Name / Description	QTY	UM	Ship	UM	DD Qty	Unit Price	UM
1	10000	09007431 STR SHIRTS 300 1901/21"	1	EA	1	EA	0	1,000	EA
2	10000	1402223 3 Dr POCHETS 27000000	1	EA	1	EA	0	1,000	EA
3	10000	04015210 SHIRTS 300 112 18 / 200000 180/300	1	EA	1	EA	0	1,000	EA
4	10000	04015210 SHIRTS 300 112 18 / 200000 180/300	1	EA	1	EA	0	1,000	EA



Picked By: _____


Checked By: _____

Packing Slip

SKWRT_C35208057212260.pdf - Adobe Reader

File Edit View Document Tools Window Help

1 / 2 50%



PACKING LIST

THE SYSTEMS SOURCE, INC.
2322 Route 46 E.
CANTON, NJ 07013

Tel: 973-777-8098
Fax: 973-777-3069

Page: 1

Order Number
01143513001

Bill to: 0000 MICHAEL GREEN MD 1412 WEST 37th STREET SUITE 200 NEW YORK NY 10021	Ship to: 001 SY1 MICHAEL GREEN MD 1412 WEST 37th STREET SUITE 200 NEW YORK NY 10021
---	--

Order Date: 12/12/00	Ship Via: DEB	Remarks:
Orig. Inv. Date: 12/12/00	Route: 111	
Order Date:	Customer Order No. 77787	
Order Taken: BY PAKTIG	Color: Ann Margaret	

Special Instructions:


Line	Locator	Item Number	Description	UOM	Qty	Shipper	TM	RV3	Qty	U-R Price	UM
1	S-777	01065	VIAGRA 100MG TAB 30 PREPACED KMC Lot #: V-78	EA	5	EA		0		159.47	EA
2	S-777	01063	VIAGRA 100MG TAB 30 PREPACED KMC Lot #: V-10	EA	5	EA		0		309.47	EA
3	S-777	S-TEMP2	TEMP ORCROSSING BRACING WIRE	EA	5	EA		0		166.79	EA
3	S-11	SCISSORS	MEDICAL SCISSORS S-1147 1-4457-10 S-1147 1-4457-11	EA	2	EA		0		358.00	EA

Invoice

SKWAT_C35208057212260.pdf - Adobe Reader

File Edit View Document Tools Window Help

2 / 2 50%



The Systems House, Inc.
1033 Route 46 E.
CLIFTON, NJ 07013
Tel: 973-777-8050

Invoice

Please Remit To:
The Systems House, Inc.
1033 Route 46 E.
CLIFTON, NJ 07013
Tel: 973-777-8050

Inv Number
01500010
Page: 1

Bill-to: 1030
MICHAEL GREEN MD
1412 WEST 27th STREET
SUITE# 200
NEW YORK NY 11221

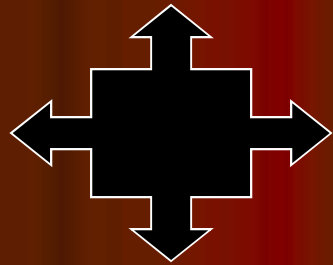
Ship to: 001 011
MICHAEL GREEN MD
1412 WEST 27th STREET
SUITE# 200
NEW YORK NY 11221

Invoice Date: 02/22/88	Salesman:
Ship Date: 02/22/88	Ship Via: 128
Our Order No: 0114353001	Customer Order No: 99937
	Terms: 2/10 NET 30

Special Instructions:

Ln#	Item Number / Description	Ordered	UM	Shipped	UM	Ex/Ch Qty	Unit Price	UM	Extension
1	00149 VIAGRA 100MG TAB 30 CAPSULE WAL Lot # 0-10 Exp. D. 0-16	11	EA	10	EA	0	119.17	EA	01,094.00
2	0-19952 TRHP CARDON PACING WIRE SCISCSDB	1	EA	0	EA	0	156.12	EA	1,561.20
3	0-19952 BURKHAN SCISSORS Serial # 4457 18 C#-141 # 4457-17	1	EA	2	EA	0	350.78	EA	701.56
									SUB TOTAL
									3,824.00
									TAXES
									39.00
									TOTAL
									3,863.00

8.52 x 11.00 in



Picking using RF



- Customer order scheduling based on priority, shipping schedule and personnel availability
- Items can be stored in multiple locations. Selection based on:
 - Earliest expiration date
 - Oldest merchandise (receipt date)
 - Solid case vs low unit of Measure
- Replenishment if in use, must precede print
- MDS splits each order into picking zones:
 - Bulk Area (solid cases)
 - Low Unit Picks
 - Carousel
 - Pick to Light Flow Rack (PTL)
 - Voice Response
- Orders can be grouped for “batch picking”
- Warehouse manager assigns orders to pickers
- Picker obtains next assigned order from PDT
- Display in pick sequence – picker can change sequence
- Picker verifies picked items and quantities by barcode (Item or Location)
- Discrepancies noted for review and correction
- Order is verified to the system
- Shipping process initiated

Picking Ticket Assignment

WinMDS_RS6000 - [rs6000d.fsbinc.com-13 BASE: 12-PICK. TICKET ASSIGNMENT] | File Edit Settings Layout Tools GUI PDY Standard Functions Special Functions Help

MDS Picking Ticket Assignment

Picker: ALL
Pick Status: A

Ln#	Release	Date	Time	Ship To	SV	<Car>		<...Bulk...>				<...Piece...>						
						Ln#	S	Ln#	Qty	BT	ID#	S	Ln#	BT	ID#	S	P	ST
1	01139919001	05/23/07	12:02	WHSE 002	01		C								22	C	1	
2	01139920001	05/23/07	12:05	WHSE 002	01		C									C	99	
3	01140568001	06/05/07	15:13	WHSE 002	01		C									C	5	
4	01141860001	06/28/07	10:28	VENUS KOMBO	07		C									C	5	
5	01141930001	07/12/07	13:10	VENUS KOMBO	07		C									C	5	
6	01142066001	08/14/07	13:34	VENUS KOMBO	07		C									C	5	
7	01140004001	05/25/07	13:17	UNIVERSITY MED	02		C					1	07		C	4		
8	01140703001	06/07/07	10:45	UNIVERSITY MED	02		C					1	07		C	5		
9	01140770001	06/07/07	10:40	UNIVERSITY MED	02		C									C	5	
10	01142049001	08/10/07	10:45	UNIVERSITY MED	02		C					1	07		P	5		
11	01142102001	08/21/07	15:10	UNIVERSITY MED	02		C									C	5	
12	01142102002	08/21/07	15:13	UNIVERSITY MED	02		C									C		
13	01142112001	08/22/07	10:52	UNIVERSITY MED	02		C									C	5	
14	01142173001	08/30/07	18:11	UNIVERSITY MED	02		C									C	5	
15	01135941001	10/25/04	08:03	TOM'S TEST CUS	01		C									C	5	

ENTER LINE # TO CHANGE, 0 TO ACCEPT : XXXXXX

Del Ref | FILED | CK/END | NSDT | DELETE | PDY/DC | NEXT PG | INQ/IDY | CANCEL | OFF | PopUp

Operator Logon

MDS WMS Logon

Username:

Password:

Wireless Menu



**Customizable
Menu by
Operator**

Picking

Wireless Picking 4:55 ok

Shipto: UNIVE Customer: UMC

ShipVia: 02

Release: 01142049001 UNIVERSI All

Scan: Skipped

INS50CCSYR  A1-01-19-23

50 BX Skip

Insulin 50cc Syringe

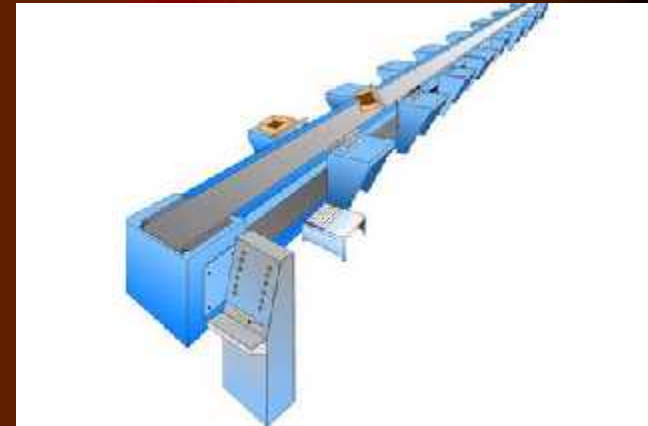
Generid

Verify **Audit** **List** **Menu**

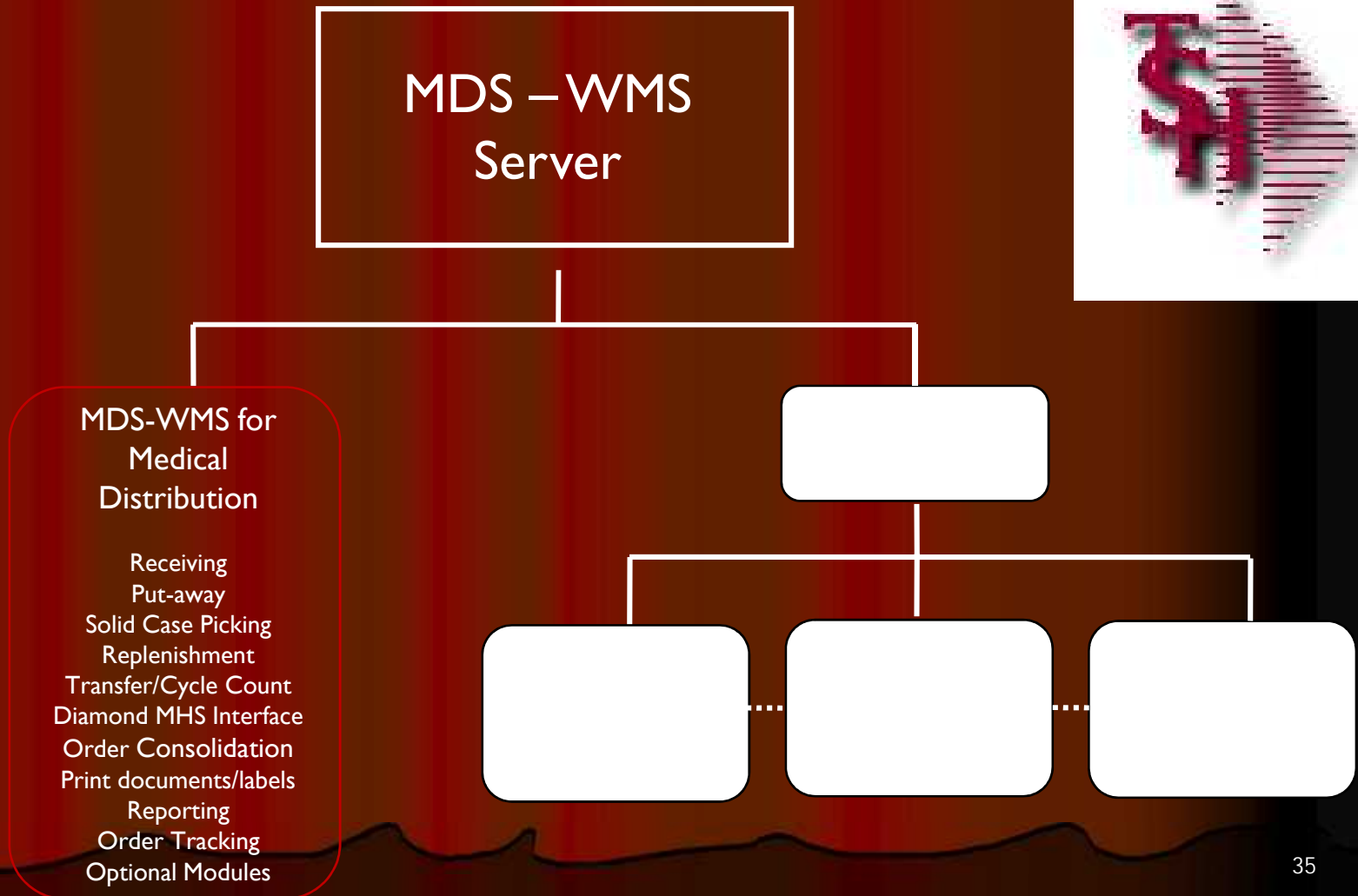
Wireless Picking Using Scanners

Automated Material Handling

- Innovative technologies
- Advanced software solutions
- Data collection and analysis
- Hardware Solutions:
 - ❖ Horizontal carousels
 - ❖ Vertical carousels
 - ❖ Heavy-duty carousels
 - ❖ Vertical lift modules
 - ❖ Heavy-duty vertical lift modules
 - ❖ Storage and retrieval machines
 - ❖ Automatic inserter/extractors
 - ❖ Pallet conveyor
 - ❖ Tote/case conveyor
 - ❖ Sortation systems
 - ❖ Light-directed picking
 - ❖ Voice-directed picking
 - ❖ Wireless picking
 - ❖ Specialty products



Software Information Flow



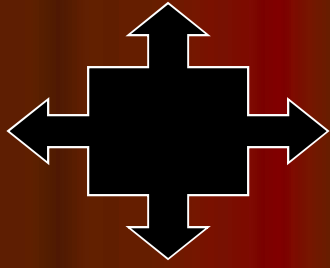
Carousel And Conveyors



Carousel System

- Automated Storage and Retrieval System for High Speed Order Picking
- The PowerPick software works seamlessly in conjunction with the MDS software
- Saves time while increasing productivity, can improve order picking productivity by as much as 600 percent
- Improves order accuracy and inventory control
- Reduces labor costs
- Saves space

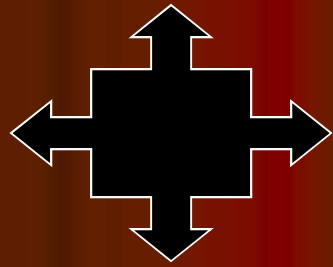




Order Consolidation



- Totes can have fixed Tote ID's, or the Tote number can be assigned and a tote label prepared by MDS at the carousel or PTL system.
- DiamondPick uploads all tote numbers used for an order.
- MDS prints labels for the solid case picks with order number and product bar codes.
- At consolidation station tote bar codes and solid case labels are scanned:
 - Confirm entire order has been picked
 - Print shipping labels
 - Print packing slip(s) by tote.



Labor Statistics



- Labor tracking by picker
 - Number of Lines/Hour/Day/Month
 - Number of Orders/Hour/Day/Month
 - Dollar Value
 - Qty of Items picked
 - Time to Pick
 - Average Lines/Orders

Picker Statistics Report - Summary

Picking_Summary_Report (2).pdf - Adobe Reader

Edit View Document Tools Window Help

1 / 3 64.5% Find

Wireless Picker Statistics Summary Report - Ran on - 30 May 2008 - PAGE 1

Picker	From	To	Elapsed	Lines	Lines/Wr	Qty	
Picker 1	03:56pm 05/03/07	03:02pm 05/31/07	47.88	634	90	54499	
Picker 3	Shay Martin	12:16am 05/13/09	72.49	4002	62	62917	
Picker 4	Rafael Gonzalez	10:36am 05/30/08	120.12	3665	30	112718	
PICKER 6	OLIVE DESIRE	03:02pm 05/20/08	70.95	8019	92	97368	
Picker 7	Sean Mullaney	09:48pm 05/30/07	03:59am 05/31/07	0.19	0	0	
Picker 9	Wanda Cheverez	10:12am 05/27/00	102.15	12001	126	219999	
Picker 10	Juan Placido	12:35pm 05/09/07	09:56pm 05/31/07	41.62	12	0	
PICKER 11	CARMEN SANTIAGO	03:06pm 05/31/07	86.78	3346	50	89457	
Picker 14	Ing. Stahinski	06:58am 05/03/07	06:36pm 05/09/08	76.74	3649	60	55793
Picker 15	Marous Hayes	11:49pm 06/29/09	54.77	1026	19	67524	
Picker 16	Ivellisse Ortiz	03:20pm 05/14/08	83.67	5377	100	119150	
PICKER 17	Shelia Harris	02:49pm 05/31/07	75.84	2392	32	33183	
Picker 18	Tyler Littlefield	09:05am 05/04/07	03:10pm 05/07/07	0.00	0	0	
Picker 19	María Vargas	12:10am 05/24/00	35.14	6002	171	166502	
Picker 20	Anderson Vil	12:13pm 05/08/07	02:26pm 05/31/07	44.09	15	0	
PICKER 22	LUCY GONZALES	06:53AM 05/02/07	03:22pm 05/31/07	74.51	2967	40	41640
Picker 23	Lillian Mince	08:46am 05/23/08	7.68	2619	328	103815	
Picker 25	Shelly Smith	09:44am 06/12/09	0.00	222	0	19249	
Picker 26	Marty Walt	05:31pm 05/08/07	07:29pm 05/29/07	14.29	201	23	3061
PICKER 30	Shonda Feacher	10:13AM 05/27/08	0.00	8062	0	185701	
Picker 32	Patti Bako	09:08am 05/30/08	159.65	3384	21	272100	
Picker 33	Arnaldo Agosto Jr.	10:55am 05/02/07	09:04am 05/15/00	16.73	70	4	623
Picker 34	Courtney Searns	12:01am 05/02/08	12:16am 05/17/08	0.00	4661	0	70186
PICKER 35	SINDRA SPAULDING	06:45pm 05/22/08	0.00	346	0	52468	
Picker 36	Ryryn Mays	09:57pm 05/14/07	07:14pm 05/31/07	91.87	434	90	31066
Picker 37	Rafael Neunandes	07:31pm 05/08/07	09:09pm 05/21/07	44.09	447	19	41191

Picker Statistics Report - Detail

Picking Detail by Picker.pdf Adobe Reader

File Edit View Document Tools Window Help

1 / 66 69.5% Find

Pick Statistics Detail Report run on 30 May 2006 Page 1

PICKER	LOGON.TIME	LOGOFF.TIME	RESIDUAL.ID	LOGOFF.TIME	LOGOFF.DATE	RELEASED.TIME	PICK.LINES	AVG.LINES	PICK.QTY
1	02:54:02pm	05/02/07	192.168.168.198	02:54:02pm	05/02/07	0.00	0	9	0
1	02:59:42pm	05/02/07	192.168.168.198	04:03:00pm	05/02/07	0.04	0	9	0
1	07:11:51pm	05/03/07		07:11:52pm	05/03/07	0.00	0	9	0
1	17:05:47pm	05/08/07	192.168.168.194	07:09:10pm	05/08/07	7.42	155	09	8131
1	08:20:32pm	05/08/07	192.168.168.194	08:20:32pm	05/08/07	0.00	0	9	0
1	11:05:00am	05/09/07	192.168.168.194	02:13:02pm	05/09/07	3.37	38	17	2897
1	02:04:17pm	05/09/07	192.168.168.117	02:04:04pm	05/09/07	0.01	0	9	0
1	04:24:14pm	05/09/07	192.168.168.100	04:26:39pm	05/09/07	0.04	0	9	0
1	07:46:19pm	05/09/07	192.168.168.194	07:46:19pm	05/09/07	0.00	0	9	0
1	11:44:46pm	05/10/07	192.168.168.194	02:00:23pm	05/10/07	2.72	100	29	10541
1	03:26:01pm	05/10/07	192.168.168.194	06:16:00pm	05/10/07	2.79	18	8	305
1	05:17:59pm	05/10/07	192.168.168.190	07:21:51pm	05/10/07	1.00	11	19	159
1	07:05:21pm	05/10/07	192.168.168.194	07:07:02pm	05/10/07	0.56	22	29	691
1	10:48:52pm	05/11/07	192.168.168.194	10:47:40pm	05/11/07	0.02	0	9	0
1	12:44:18pm	05/11/07	192.168.168.194	12:44:18pm	05/11/07	0.00	0	9	0
1	12:46:27pm	05/11/07	192.168.168.194	07:02:15pm	05/11/07	7.06	96	11	9150
1	08:05:07pm	05/11/07	192.168.168.194	08:03:07pm	05/11/07	0.00	0	9	0
1	08:18:56pm	05/14/07	192.168.168.194	10:09:04pm	05/14/07	9.18	24	11	4458
1	03:49:24pm	05/14/07	192.168.168.194	03:49:24pm	05/14/07	0.00	0	9	0
1	04:07:47pm	05/14/07	192.168.168.196	04:09:10pm	05/14/07	0.02	0	9	0
1	03:31:42pm	05/15/07	192.168.168.194	03:31:42pm	05/15/07	0.00	0	9	0
1	07:33:41am	05/16/07	192.168.168.194	07:49:13am	05/16/07	0.26	0	9	0
1	07:04:01am	05/16/07	192.168.168.194	11:20:11pm	05/16/07	4.42	71	16	3020
1	12:34:29pm	05/16/07	192.168.168.172	01:12:23pm	05/16/07	0.63	9	14	113
1	03:25:26pm	05/16/07	192.168.168.194	03:25:26pm	05/16/07	0.00	0	9	0
1	03:30:24pm	05/17/07	192.168.168.194	03:30:24pm	05/17/07	0.00	0	9	0
1	03:22:50pm	05/19/07	192.168.168.194	03:22:50pm	05/19/07	0.00	0	9	0
1	02:41:16pm	05/21/07	192.168.168.194	02:41:16pm	05/21/07	0.00	0	9	0
1	02:39:29pm	05/22/07	192.168.168.194	02:39:29pm	05/22/07	0.00	0	9	0
1	07:39:41am	05/22/07	192.168.168.194	01:17:57pm	05/22/07	5.90	62	10	2731
1	02:07:27pm	05/22/07	192.168.168.194	01:07:27pm	05/22/07	0.00	0	9	0
***						39.97	424	15	39524
01	07:25:33am	05/24/07	192.168.168.194	07:33:07am	05/24/07	6.13	136	27	7880
01	02:24:42pm	05/24/07	192.168.168.194	03:19:20pm	05/24/07	0.91	29	27	1822
01	12:40:16pm	05/25/07	192.168.168.194	12:40:16pm	05/25/07	0.00	121	9	1797
01	12:41:47pm	05/25/07	192.168.168.194	01:31:19pm	05/25/07	1.16	18	11	2617
01	03:03:20pm	05/25/07	192.168.168.179	03:03:20pm	05/25/07	0.00	0	9	0
01	03:05:36pm	05/25/07	192.168.168.179	03:24:04pm	05/25/07	0.31	9	23	43
01	07:02:35am	05/29/07		07:02:35am	05/29/07	0.00	0	9	0
01	03:32:43pm	05/29/07	192.168.168.194	03:32:43pm	05/29/07	0.00	0	9	0
01	01:13:40pm	05/30/07		01:13:40pm	05/30/07	0.00	0	9	0
01	02:19:42pm	05/30/07	192.168.168.194	02:19:42pm	05/30/07	0.00	0	9	0
01	02:22:07pm	05/31/07	192.168.168.194	02:22:07pm	05/31/07	0.00	0	9	0
***						8.81	208	34	15168
3				04:20:06pm	05/17/08	0.00	862	9	3036
3				10:17:40am	05/05/08	0.00	194	8	1479
3	08:00:31am	05/03/07	192.168.168.186	10:43:09am	05/03/07	2.71	132	48	1825



Warehouse Procedures

● Other Procedures

- Cycle Counts
- Physical Inventory
- Inventory Adjustments
- Transfers
- Customer Returns
- Return to Vendor



***mcs* Warehouse**
from The Systems House, Inc.

Physical Inventory

MIS for Windows Version 7.11.11 - [MS60000.Ishinc.com-19 (IASL17-PL (AG.GENDM051)]

File Edit Settings View Reset Tools GUI FDS Standard Options Special Options Help

Physical Inventory Tag Generation

Date Created: 10/21/4485
 Time Created: 01:00:40pm
 Status Code: Y

Cycle Count Code: 7777

1. Full Physical: Y
 2. Warehouse Number: 001
 3. Select on Type: 9

4. From Prod# or ALL
 5. From Vendor#
 6. From Prod Line
 7. From Product#
 8. From Cycle
 9. From Product Rank
 10. From Prod Class
 11. From Warehouse or ALL
 12. From Location or ALL: All

13. Generate Tags: Y
 14. Blank Tags

To Prod#
 To Vendor
 To Prod Line
 To Product#
 To Cycle
 To Rank
 To Prod
 To Warehouse
 To Location

XXXXXXXXX

HELP OK<END INSERT LDELETE PFEV PG \NEXT PG INQUIRY CANCEL OF Fupup

Windows Taskbar: start, Inboxes - Micro..., 257 - Craig C..., Google Search..., MIS for Wind..., Microsoft Po..., 1:15 PM

Physical Inventory

Scan tag, location or product and enter counts.

NetFront v3.2 12:57

http://199.72.180.6:8560/

[Back to Menu](#) [Logout](#)

Scan Tag# 324324 Whs

Item# STKE0375-951-000 [In](#)

Desc *BUR. FLUTE. 6 (5.5MM) Lot#

Location RA01-01-1 Count

LN	U/M	QTY	COUNT	QTY	STK	QTY
1.	CS	5				
2.	BX	5				
3.	EA	1				

File View Tools

Inventory Movements and Adjustments

Inventory Inquiry - Microsoft Internet Explorer


Address: <http://192.168.253.56:8555/>

Product #: KNDE831513512
Description: *SYRINGE 10027X70
Vendor: KND
Stk: EA Box: 100 Case: 1000

Location	On Hand	In Pick	Wise
CS	EX	EA	Last Rpt
Tula WFS 001	100	5	001
CS 0	PK1	EA 0	Adjust Move 001
RAC -01-1	100	0	001
CS 0	Bx1	EA 0	Adjust Move

Previous Next

[Box Image](#) [Case Image](#)



Done Internet

http://192.168.253.56:8555 - Inventory Adjustment Pro

File Edit View Favorites Tools Help

DEMO.12 Inventory Processor - Move Ticket

Product Number WA22820
Warehouse 001
Quantity 79
Location 1000A
Reason Miscount

Adjust Inventory

- Miscount
- Miscount
- Damaged
- Expired Lot

Inventory Transaction Tracking

Simvastatin_inquiry - Windows Picture and Fax Viewer

djf - [mailto:tshinc.com-1711YGEN-INV.IIIST.PROD:INQ010\$1]

File Edit Settings Feset Tools GUI PDA Standard Functions Special Functions Help

Inventory Transaction History by Product

Product# 45880-41797-75 Simvastatin Hlmg 1H 90 PF

Warehouse or ALL ALL COM 011 5B CUR 011 5B RR

Ln#	Customer/Vendor Number Customer/Vendor Name	Date DropShip	Inv Whs	Reference/Ref P/O//ReasCd	Qty		Price Cost	Inv GP%
					Sell	SI		
1	111E17 L.Fernandez Farmacia	01/20/08 ND	INV 001	1110014188001		1	5.15	FA 186
2	162 GENETCO INC.	01/22/08 ND	POR 001	002282 01010007		5B	4.00	EA
3	100317 J.Fernandez Farmacia	01/20/00 ND	INV 001	01001030001		1	6.00	CA 14
4	111E17 J.Fernandez Farmacia	01/20/08 ND	INV 001	111001025001		1	5.15	FA 186
5	111E17 L.Fernandez Farmacia	01/20/08 ND	INV 001	111001846001		-1	6.00	FA 14
6	100317 L.Fernandez Farmacia	01/20/00 ND	INV 001	01000611001		1	6.00	CA 100
7	100202 Family Physicians RX, Inc.	01/20/00 ND	INV 001	01000564001		20	5.50	CA 100

Enter 'END' to EXIT, 'NEXT PG' or 'PREV PG' XXXXXX

Detail	OK/END	INSERT	DEL/TF	PREV PG	NEXT PG	INQUIRY	CANCEL	OFF	Print
--------	--------	--------	--------	---------	---------	---------	--------	-----	-------

Windows taskbar icons: Back, Forward, Home, Stop, Refresh, Print, Copy, Paste, Find, Help, Close, Maximize, Minimize, Close

Reporting

MDS for Windows Version 8.2.1 - [rs6000d.tshinc.com-61 LEESAR-INV.REPORTS]

File Edit Settings Reset Tools GUI PDA Standard Functions Special Functions Help

Accounts:61 LEESAR Port:661 Menu:INV.REPORTS Capture:On

Inventory Reports System

Transaction Registers

1. On Order Posting Register
2. In-Transit Posting Register
3. Receipts Posting Register
4. Inventory Adjustment Register
5. Transfer Register
6. Inventory Transaction Audit Report
7. Product Activity Report
8. PO Product Activity Report

Inventory Status Reports

9. Stock Status--Sales Report
10. Low Stock Reports
11. Excess Inventory Report
12. Purchasing Report by Vendor
13. Weeks Supply Analysis
14. Lot Availability Report
15. Intransit Listing

Inquiries

16. Inventory by Vendor Inquiry
17. Inventory by Vendor Inquiry (CRT)
18. Inventory Transaction - by Customer
19. Inventory Transaction - by Product
20. Inventory Transaction Report
21. Lot Availability Inquiry
22. Availability Detail Report
23. Availability Detail Inquiry
24. Availability Summary Report
25. Availability Summary Inquiry
26. Arcos Acquisitions Transaction Rpt
27. Arcos Dispositions Transaction Rpt
28. Lot Expiration Date Report
29. Product Inactive Report
30. Inventory Adjustment Report
31. Physical Inventory Variance Report
32. Excess On-Hand Report
33. On Hand Value Excel File

Enter Selection or END :

HELP	FILE	EDIT	SETTINGS	RESET	TOOLS	GUI	PDA	STANDARD FUNCTIONS	SPECIAL FUNCTIONS	HELP	DOWN
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Benefits of MDS-WMS



- Improved inventory accuracy
- Improve personnel performance and accuracy
- Determine time to pick by individual
- Better utilization of warehouse space
- More flexible scheduling